

The logo consists of a stylized blue 'X' shape formed by two overlapping chevron-like shapes. The top shape points downwards and the bottom shape points upwards, meeting at a central point.

**ROCAL**  
**EXTRUSIONS**



# About Us

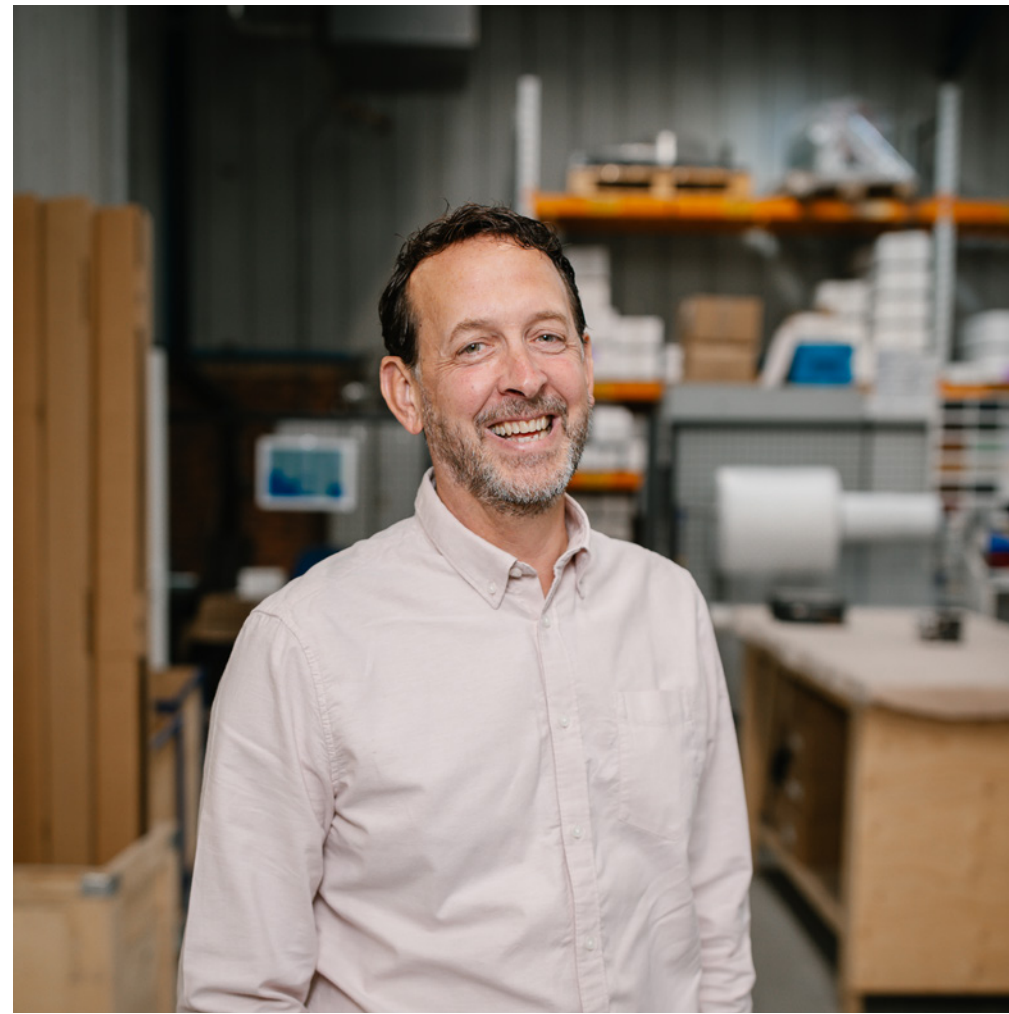
Rocal was originally established in 1993 as a manufacturer of door panels, and since being established in 2009 Rocal Extrusions has gone from strength to strength in establishing itself as one of the key players in the plastic extrusions industry.

Over the past decade and more, we've diversified and evolved, and now we not only manufacture a huge variety of bespoke plastic extrusions but also provide custom tooling alongside a range of finishes, colours, wrapping and secondary operations.





# Our Team



**Stephen Nadin**

Managing Director



**Garry Brewin**

Operations Director



**Kevin Ashe**

Manufacturing Director



**Samantha Vigors**

Production Manager



## Our Team



**Graham Smith**

Technical Sales Manager



**Tom Halkon**

Business Development Executive



# Our History

Sales continue to build and Rocal Group build a reputation as a trusted and quality manufacturer whilst externally sourcing a number of extruded plastic profiles.



Rocal

# 1993- 2009

Rocal Group identified the potential in manufacturing extruded plastic profiles and acquired the machinery and expertise to launch Rocal Extrusions Ltd.

# 1993

Rocal Group was formed, initially as a manufacturer of uPVC Door Panels.



# 2009



# 2011

Sales of our plastic extruded profiles drastically increased. Our team won many new customers, predominantly from the Leisure Home sector.



# 2012

Rocal Group continued to invest in more machinery to enable us to keep up with the demands of our customers. We are now running 8 extrusion lines, 4 days a week.

# 2013

TimbPlas was developed, initially as a moisture barrier for solid timber composite door manufacturer, Endurance Doors.





# 2014

Rocal Extrusions Ltd invested in our foil wrapping capabilities, with offline and online wrapping machinery being acquired for the business. From here, we have carefully crafted our foil wrapping skills and processes.



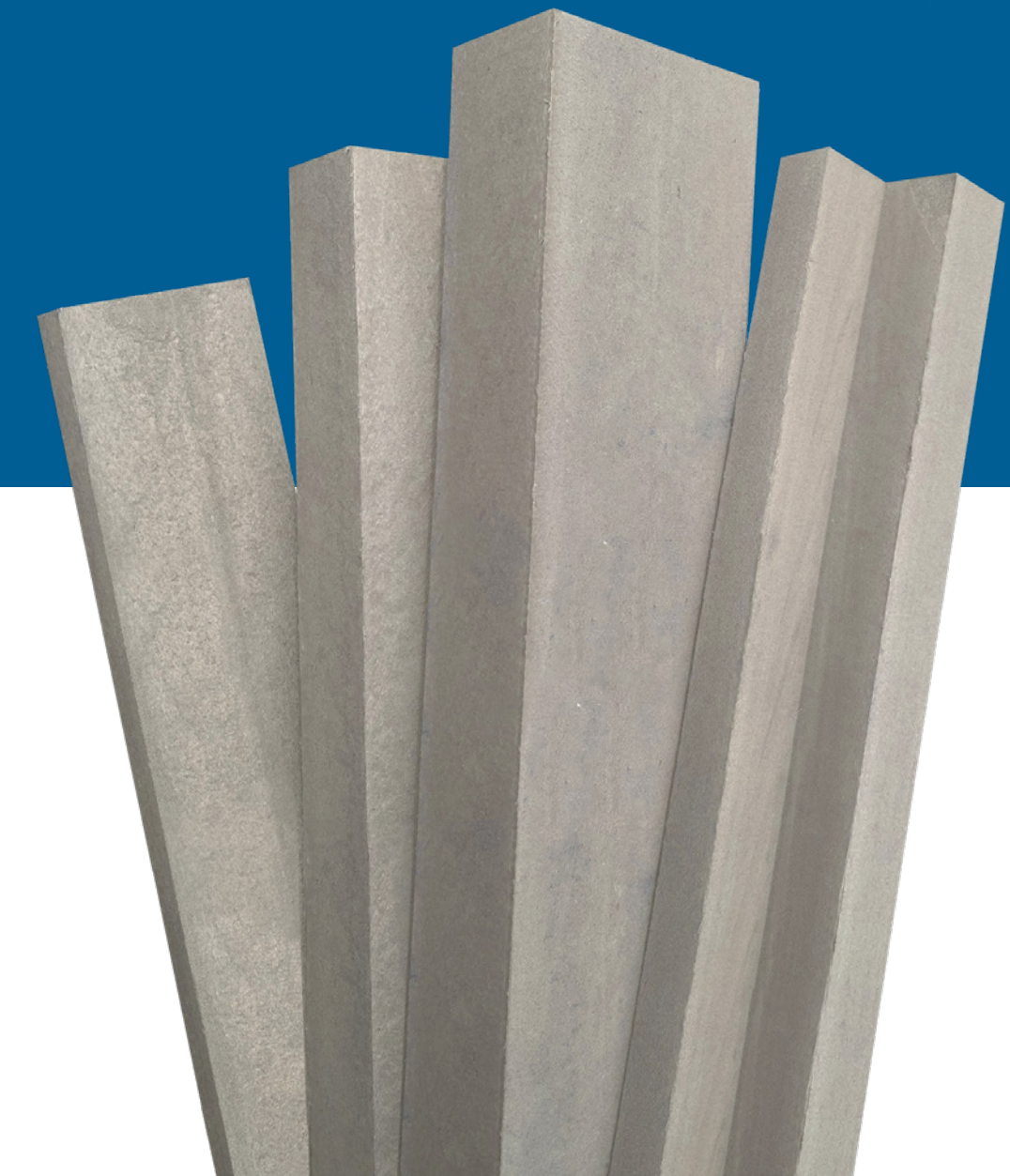
# 2017

Sales of TimbPlas increase drastically, with businesses in the Leisure Home, Roofing and Construction industries recognising it's advantages over traditional timber.



# 2017

Rocal Extrusions launch our range of foil wrapped finishing trims for the Fenestration Industry with great success.





# Our Products

As a manufacturer of bespoke plastic extrusions, our team can create polymer profiles for almost any desired application. Our range of products can be classified into the following categories:



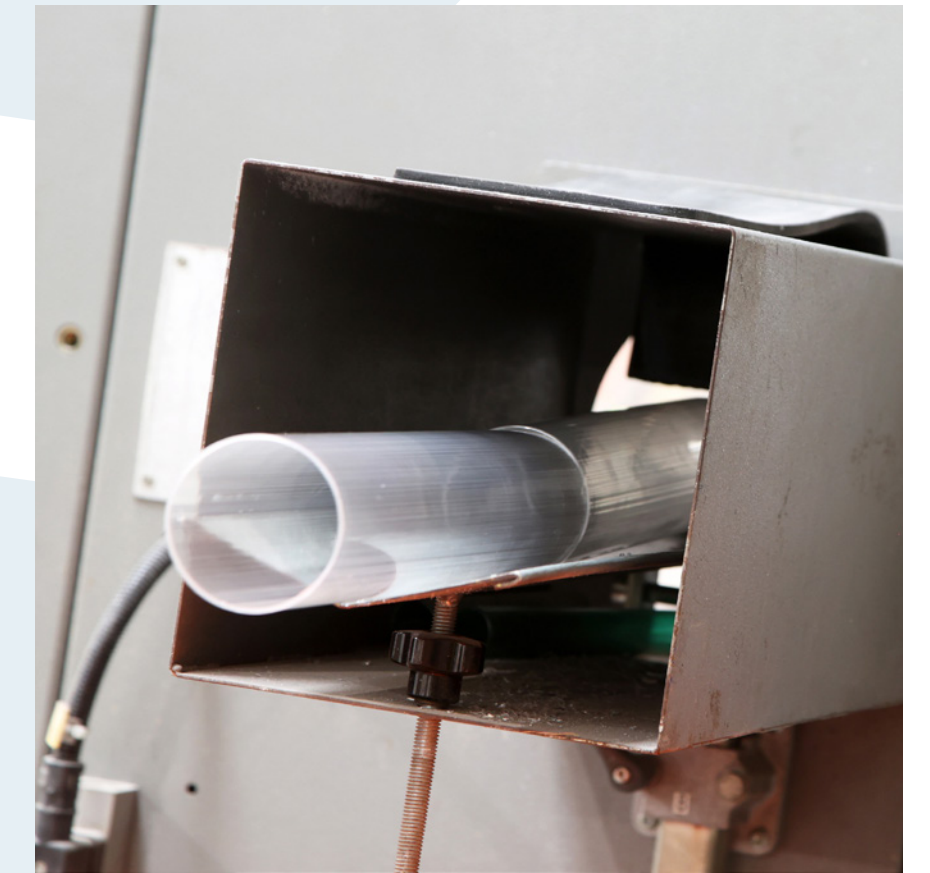
**Rigid Plastic Extrusions**



**Flexible Plastic Extrusions**



**Co-Extruded Plastic Extrusions**



**Extended Plastic Tubes**



# Our Products



Rocal Extrusions are proud to be the developer of TimbPlas, a unique rigid plastic extrusion that is designed to replace traditional timber.

TimbPlas offers all the benefits of timber but will never rot, swell, warp or degrade, even when completely submerged in water.



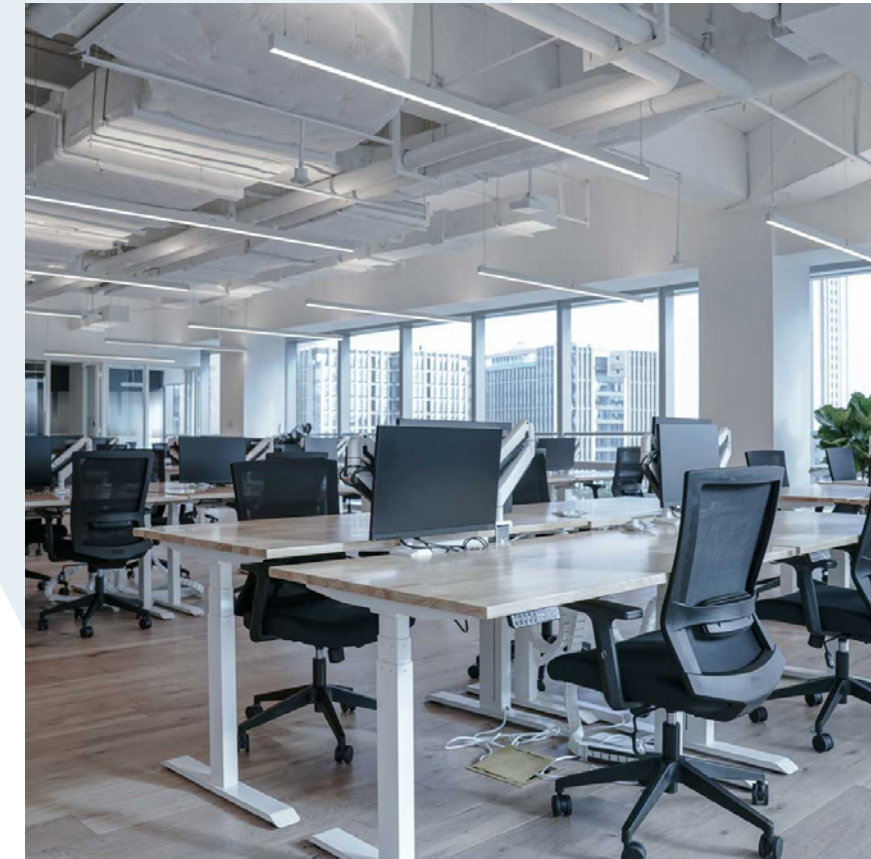


# Our Sectors

Rocal Extrusions provide products and services for a wide range of applications across many sectors. From fenestration and leisure homes to garden structures and transport, Rocal Extrusions have high quality products for virtually any project.



**Conservatory Roofing**



**Office Furniture**



**Healthcare**



**Leisure Homes**



**KBB**



**Fenestration**



**Transport**



**Garden Structures**

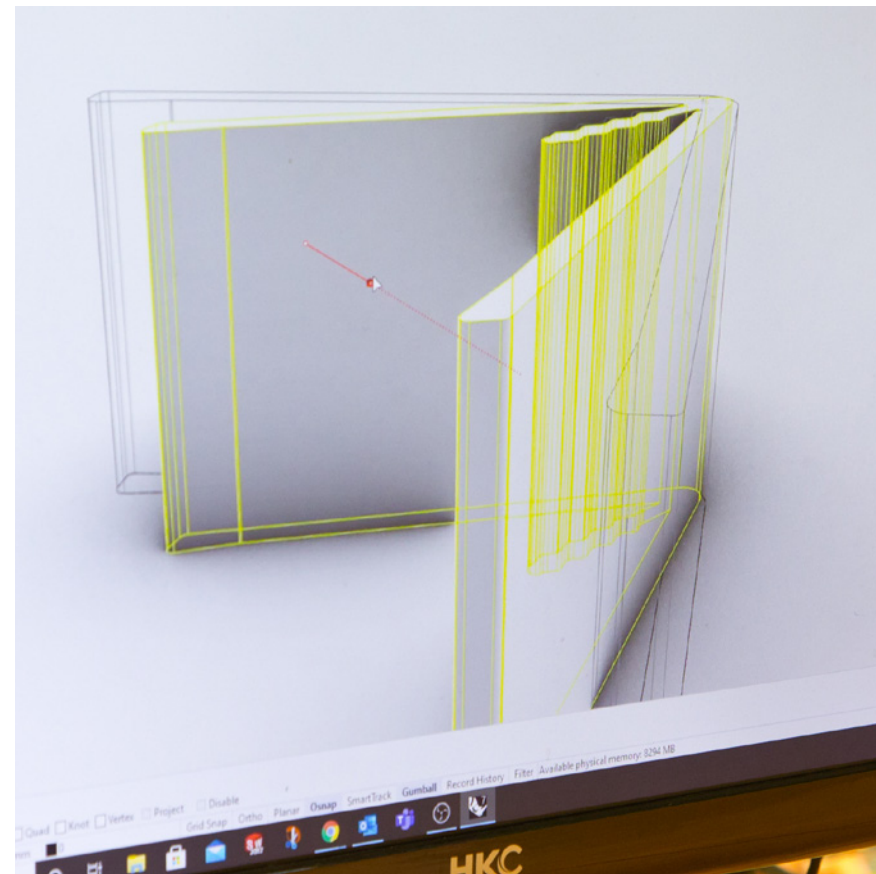


# Our Services

Rocal Extrusions offer a range of high quality services that will help you complete any project. From foil wrapping to custom tubing and prototyping, we have expert services to support your business.



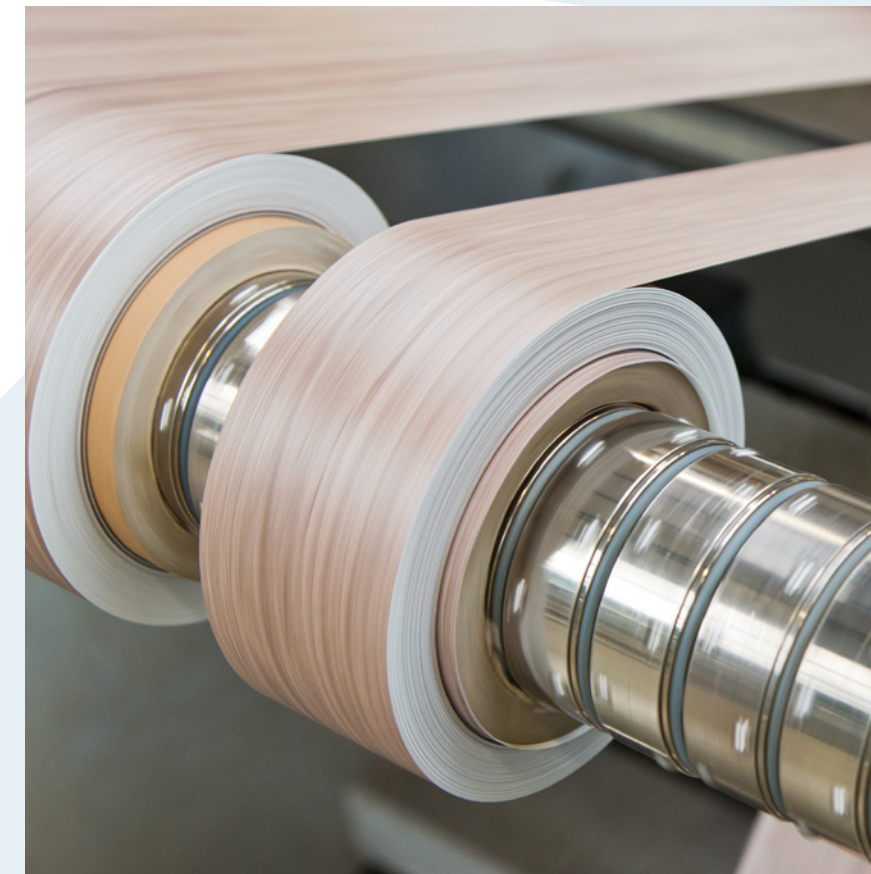
**Secondary Operations**



**Technical Design Service**



**Custom Tooling**



**Foil Wrapping**



**Project Management**



# Custom Tooling

Rocal Extrusions operates a fully equipped tool room with experienced toolmakers, enabling us to offer a comprehensive in-house tool production and maintenance facility for our customers.

Our team have been manufacturing bespoke custom tooling for over a decade. With the support of our technical team, we are able to offer a simple, cost-effective solution for bespoke tool development and design.

Unlike other extruders, our in-house custom tooling capability allows us to develop bespoke tools that are specifically designed to produce your individual profiles without the need to outsource, saving our customers both time and money.

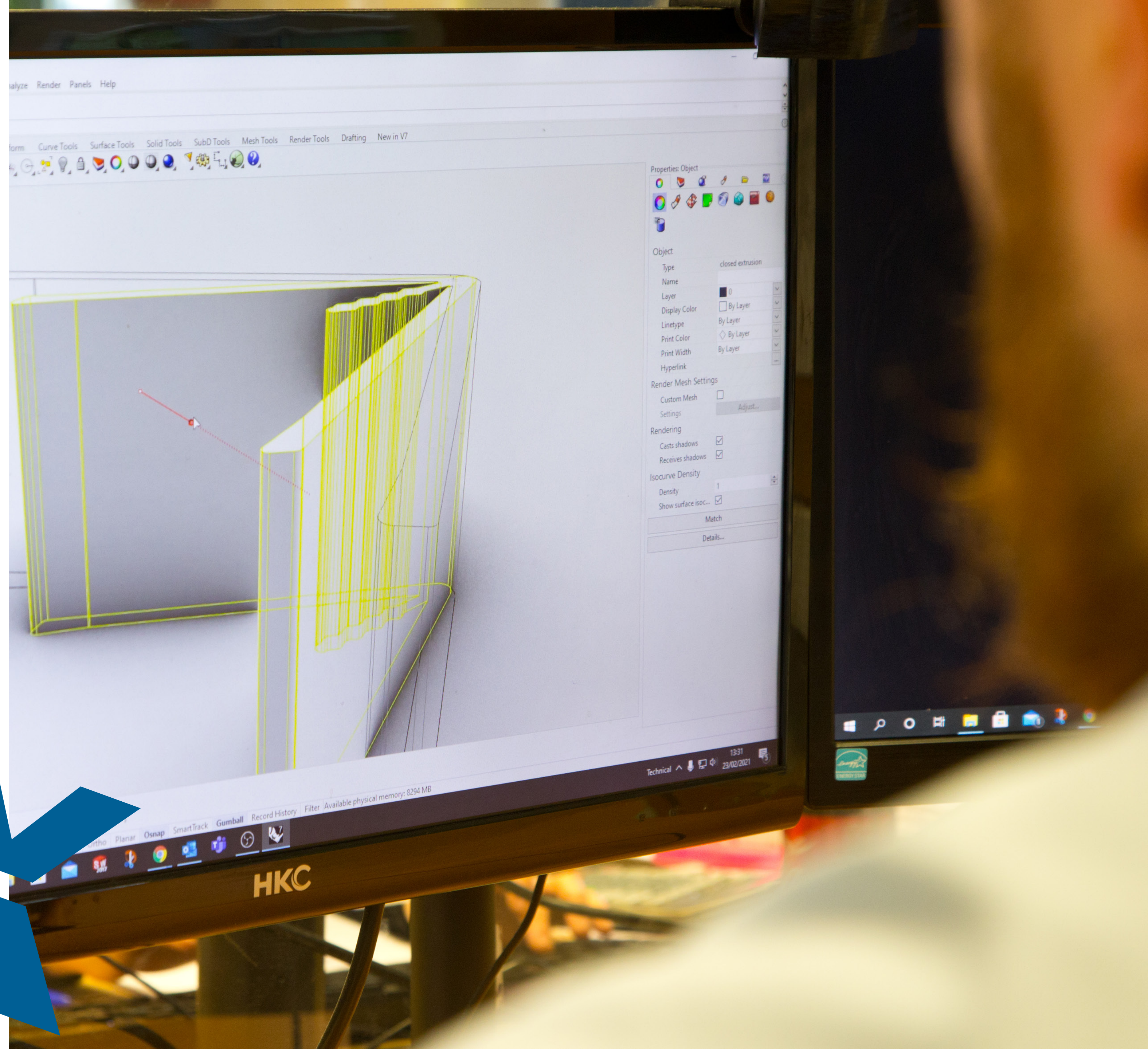




# Technical Design Service

Our experienced team can take your initial design concepts and develop a bespoke plastic extrusion that perfectly fits your desired application.

From specifying the ideal blend of polymer to developing tooling and agreeing the manufacturing processes, our team can quickly and cost effectively bring your vision to life.





# Secondary Operations

As part of our commitment to offering a complete service to our customers, Rocal Extrusions offer a range of secondary operations to make sourcing your ideal plastic extrusions simple, hassle-free and cost effective.

Our range of secondary operations include:

- **Punching, Notching & Drilling**
- **Printing**
- **Wrapping & Foiling**
- **Sawing & Cutting**
- **Thermal Bending**
- **Bespoke**







# Project Management

Thanks to our hands on approach to project management and in-house tooling capabilities, we can develop a bespoke plastic extrusion from scratch to a completed product in as little as four weeks.

Each new extrusion project will be allocated a Technical Sales Manager who will be responsible for overseeing the design, manufacture, quality assurance and delivery of your bespoke plastic profile.

Whether you are looking for a simple profile or an entire suite of complex plastic extrusions, our Technical Sales Team will communicate regularly with you throughout the process, keeping you updated on the progress of your product.



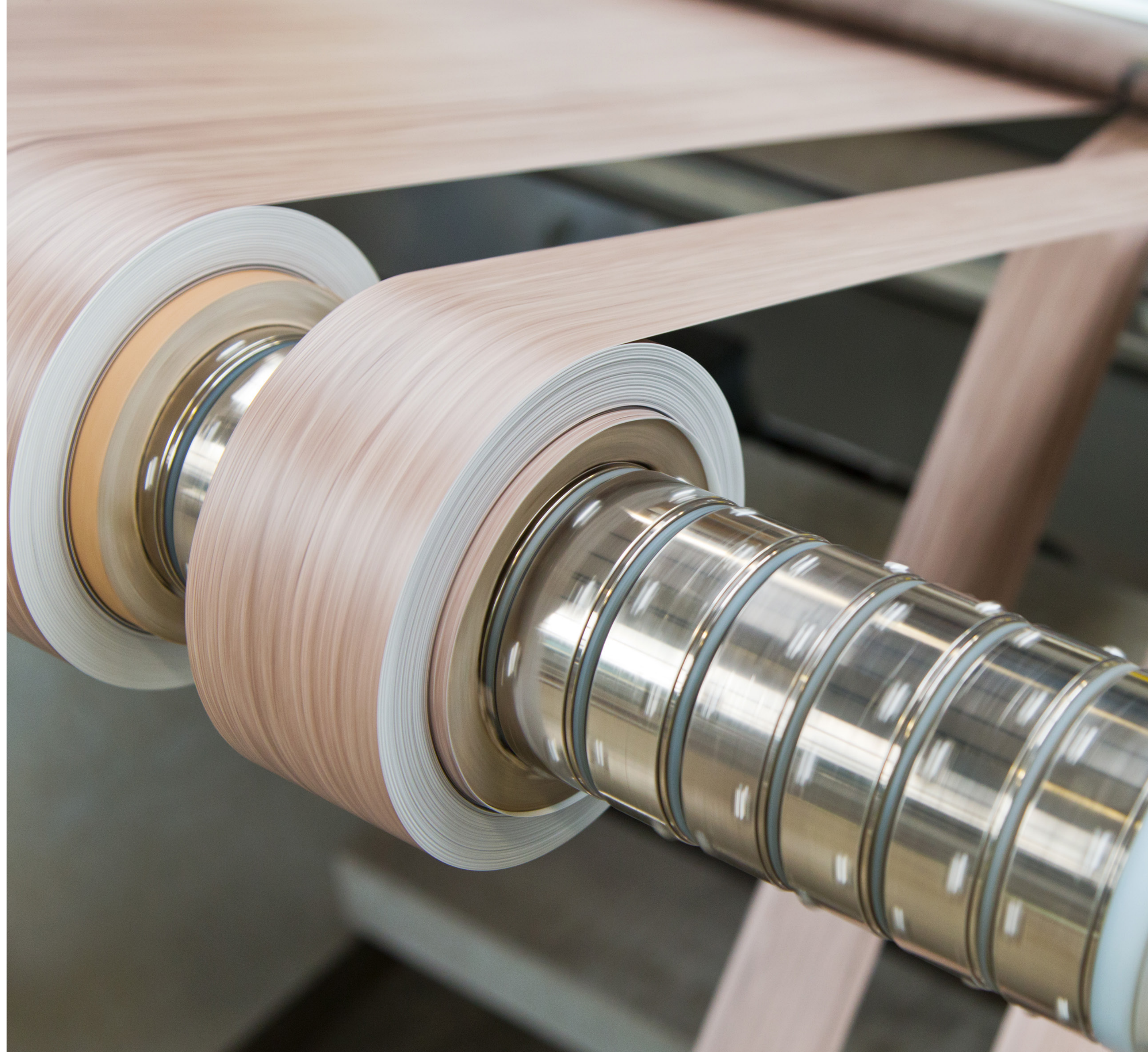


# Foil Wrapping

As part of our commitment to offering a complete service, Rocal Extrusions offer foil wrapped plastic extrusions in a vast array of different colours, textures and finishes. Our team has experience wrapping both plastic extrusions that have been produced in-house, as well as foiling profiles that have been manufactured elsewhere, in either PVC foil or paper.

We commonly wrap plastic extrusions to emulate the colour and finish of wood, leather and other material surfaces, which are also embossed to deliver premium look and feel foil wrapped plastic extrusions.

Our foil wrapped plastic extrusions can be developed for both internal and external use, offering unrivalled durability and weather resistance where required.





# Environmental Policy



# Environmental Policy

Rocal Extrusions are committed to minimising the impact of our operations on the environment.

## Our Commitments:

- To consider green solutions and use local suppliers wherever possible
- To minimise our waste and follow environmental best practices
- To minimise the use of energy, water and other materials through monitoring and increasing the efficiency of use
- To use recycled materials wherever possible in the manufacture of our products
- To review and monitor periodically our objectives, targets, action plans, training requirements, and overall environmental performance in line with the strategic direction of the company







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